

Date: Tuesday, 12/5/2006 8:01:02 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HANDLE
Job Number : 29745	
Estimate Number : 10508	
P.O. Number : <i>N/A</i>	Part Number : D2419
This Issue : 12/5/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2419 REV. A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 29242	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 12/23/2006 Qty: 10 Um: Each
Checked & Approved By : <i>[Signature] 06 12 05</i>	
Comment : Est: A 00.02.14 New Issue EC/JB	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	4025674	Black Nylon Strap
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Comment: Qty.: 0.0833 f(s)/Unit Total : 0.8330 f(s)
 Black Nylon Strap
 Material: Nylon Web (Black) 1.00" x 0.06" thick
 (40-2567-4) Batch: *m19079*

MF 07-02-13

(16)

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut to length using hot knife as per Dwg D2419

MF 07-02-13

(16)

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

SB 07/02/13

(10)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *ST 429*

SB 07/02/13

10

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

SB 07/02/14

(10)

Job Completion

*VL 07/02/14*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 07/02/14
 QA: N/C Closed: _____ Date: _____

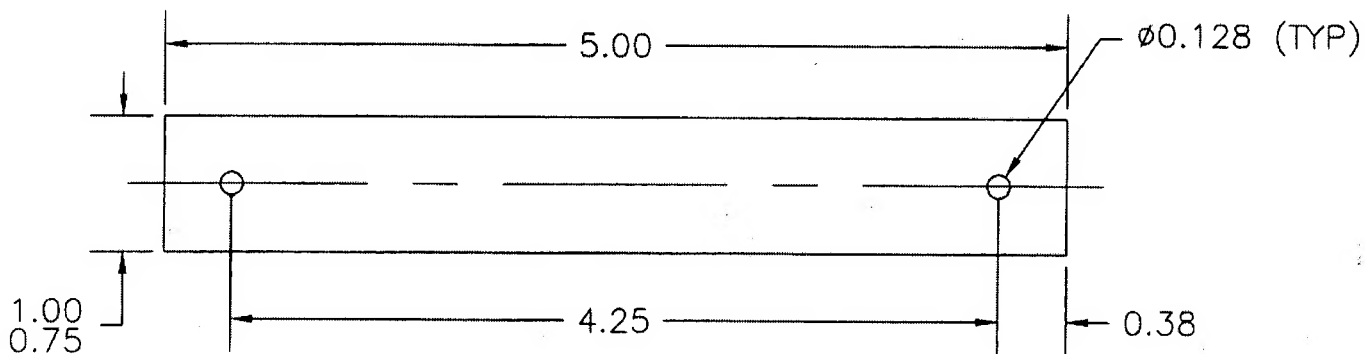
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED *	APPROVED *	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED
00-02-03 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29745

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED